

## 1993-95 RX-7 Power Pulse Exhaust System Part No. 16426, 16427

## Installation

- 1. Raise the car and place it on jack stands. DO NOT work under a car supported only by a floor jack. To prevent injuries do not work on a "hot" exhaust system.
- 2. Loosen the retaining bolts on the stock exhaust system and remove it from the car use silicone spray on the rubber hangers to aid removal. It may be necessary to spray the nuts on the catalytic converter studs with a penetrating spray to aid in the removal of these nuts. Work slowly, applying the penetrating spray as the nuts are being removed. If a stud should break, a new stud may be replaced, or the stud can be "drilled out" and a bolt can be substituted.
- 3. Correctly orient and connect the Racing Beat muffler to the connecting pipe section using the supplied 10mm bolts/nuts and gasket. Tighten only to "finger-tight".
- 4. Spray the REAR rubber hanger on the chassis with silicone spray and insert the supplied metal hanger provided with the exhaust system. (This metal hanger will be bolted to the muffler unit at a later step.)
- 5. Place the remaining gasket on the catalytic converter studs. Spray the rubber hangers on the chassis with silicone spray. Lift the assembled Power Pulse exhaust into position under the chassis, then insert the metal hangers into the driver's side rubber hangers on the chassis. Attach the rear muffler hanger to the muffler using the 8mm bolts/nuts supplied and tighten firmly.
- 6. Check for the correct placement of the gasket on the catalytic converter studs and then bolt the Power Pulse connecting pipe/muffler assembly to the catalytic converter.
- 7. Tighten ALL connections. Start the car and check for exhaust gas leaks. You may notice a burning smell and/or a small amount of smoke during the break-in period of your exhaust. This condition is normal and will dissipate after several repeated heat cycles.